

Work Order ID 72023

Monday, July 18, 2011 8:54:48 AM

Page 1

Item ID: K10003

Accept

Setup Start

Revision ID:

Stop

Item Name: Saddle, D205-634-011

Start Date: 7/18/2011 Start Qty: 2.00

Required Date: 8/10/2011 Req'd Qty: 2.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN634,635

Rev F

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Create White labels only per PPP K10003

CHG 008

S wlos112

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

11/7/25 (2x)

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

S wlos112

(+2)

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Page 2

Item ID: K10003

Accept



Setup Start



Revision ID:

Stop



Item Name: Saddle, D205-634-011

Start Date: 7/18/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 8/10/2011 Req'd Qty: 2.00

Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Identify as per dwg & Stock Location: _____

0.00

Row 2



Packaging

Memo

0.00

Packaging

11/8/12

20

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

OK 11/08/12
11-08-12 (2)

Picklist Print

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Page 1

Work Order ID: 72023

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011



Start Date: 7/18/2011

Required Date: 8/10/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP: I 03.01.16 Reformat: Incorporated D205-641-011 KJ/RF:
 IPP: J 06-07-25 As per DSI 9344 JLM
 IPP: K 06.11.17 Per K10003 Rev C KJ
 IPP: L 07.01.12 Document Record for copying bluefile rmv KJ
 IPP Rev:M 08-08-12 now @ chg 006 (DSI 9418) DD verified by:
 IPP N 09.01.27 DSI 9418 rev B EC verified by: DD IPP Rev:O
 11.03.11 per dsi9536 DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN4-51A



Bolt

Purchased

No

110

Each

147.0000

8

16

Location

Loc Qty

Loc Code

ST361

147

117094

97

117514

50

AN4-6A



Bolt

Purchased

No

110

Each

810.0000

16

32

Location

Loc Qty

Loc Code

ST356

610

116400

10

116924

400

117872

200

ST358

200

117514

200

AN4C46A



BOLT

Purchased

No

110

Each

153.0000

4

8

Location

Loc Qty

Loc Code

ST360

153

110823

153

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 72023

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

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15

Start Date: 7/18/2011

Required Date: 8/10/2011

Start Qty: 2.00

Required Qty: 2.00

AN6-12A Purchased No

Bolt

110 Each 81.0000 8 16

Location Loc Qty Loc Code

ST342

81

117094

71

118112

10

AN960JD416 NAS1149D0463J Purchased No

Washer

110 Each 0.0000 32 64

AN960JD616 NAS1149D0663J Purchased No

Washer

110 Each 0.0000 8 16

D2570 Manufactured No

Bushing

110 Each 137.0000 24 48

Location Loc Qty Loc Code

ST017

137

66933

1

67759

6

69814

30

70971

100

D2571 Manufactured No

Saddle, Fwd Out 205

110 Each 0.0000 1 2

D2572 Manufactured No

Saddle, Fwd In 205

110 Each 0.0000 1 2

D2573 Manufactured No

Saddle, Aft Out 205

110 Each 0.0000 1 2

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Shop Packet Print

Page 2

6
10

M1181798

M1172912

B71832 sl 11/7/26

72066

72068

B72069

11/8/9

Blade

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

Page 3



Start Date: 7/18/2011

Required Date: 8/10/2011

Start Qty: 2.00

Required Qty: 2.00



Saddle, Aft In 205



Set Screw

Manufactured No

110 Each

0.0000

1 2



B72071 SP

Manufactured No

110 Each

146.0000

4



8 SP

Location

Loc Qty

Loc Code

ST021

146

69494

46

71163

100

Manufactured No

110 Each

39.0000

2



8 4 SP



Saddle Spacer

Location

Loc Qty

Loc Code

ST025

29

70767

29

ST026

10

68282

10

Manufactured No

110 Each

29.0000

2



4



Saddle Spacer

Location

Loc Qty

Loc Code

ST025

29

68283

29

Manufactured No

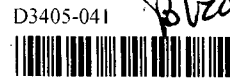
110 Each

5.0000

1



4 2



Lug Assembly

Location

Loc Qty

Loc Code

ST474

5

62227

2

70820

3

B72072 SP 11/8/12

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Shop Packet Print

Page 3

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 72023

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

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D3405-043

Blade



Lug Assembly

Manufactured No

110

Each

2.0000

Start Date: 7/18/2011

Required Date: 8/10/2011

Start Qty: 2.00

Required Qty: 2.00



1

2

B72073

11/8/12

Location

Loc Qty

Loc Code

ST423

2

65703

2

D3407-041

Blade



Tow Ring

Manufactured No

110

Each

0.0000



1

2

72073

11/8/12

D3417-5



Washer

Manufactured No

110

Each

62.0000



2

4

5/17/12

Location

Loc Qty

Loc Code

ST053

62

68972

21

71855

41

D3456-1



Washer

Manufactured No

110

Each

84.0000



1

2

11/7/12

Location

Loc Qty

Loc Code

FG

7

25701

7

ST054

77

66848

3

71033

24

71165

50

2

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Picklist Print

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Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

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5

D3533-1-



Set Screw

Manufactured No

110 Each

44.0000

2 4



Start Date: 7/18/2011

Start Qty: 2.00

Required Date: 8/10/2011

Required Qty: 2.00

SP

Location

Loc Qty

Loc Code

ST066

44

67583

44

MS21042L4



Nut

Purchased No

110 Each

3,836.000

24

48



SP

Location

Loc Qty

Loc Code

ST300

3836

117441

1589

117601

747

117885

1500

MS21043-4



Nut

Purchased No

110 Each

637.0000

5

10



11/7/26 SP

2

Location

Loc Qty

Loc Code

FG

40

104603

40

ST301

597

117601

97

117793

500

10

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5.0 PARTS LIST

Item	634 -011	634 -015	634 -041	634 -045	641 -011	Part Number	Description
	X					D205-634-011	SKIDTUBE INSTALLATION (STANDARD)
		X				D205-634-015	SKIDTUBE INSTALLATION (MODIFIED)
	1		X			D205-634-041	SKIDTUBE
		1		X		D205-634-045	SKIDTUBE
	1	1			X	D205-641-011	GROUND HANDLING KIT
1			1			D2580-041	205 SKIDTUBE ASSEMBLY (STANDARD)
1				1		D2580-045	205 SKIDTUBE ASSEMBLY (MODIFIED)
2A			16	16		D2594-1	* PLUG
2B			16	16		D2594-3	* O-RING
3			1	1		D2855	* AFT CAP
4			2	2		AN3-5A	* BOLT
5			2	2		AN960JD10L	* WASHER
6A			1	1		D3564-9	* WEARSHOE (REPLACES D2577-1)
6B			1	1		D3566-1	* GASKET
7A			1	1		D3564-11	* WEARSHOE (REPLACES D2577-3)
7B			1	1		D3566-1	* GASKET
8A			1	1		D3564-5	* WEARSHOE (REPLACES D2577-5)
8B			1	1		D3566-5	* GASKET
9A			1	1		D3564-13	* WEARSHOE
9B			1	1		D3566-13	* GASKET
10			50	50		AN3C4A	* BOLT (REPLACES AN3-4A)
11			50	50		AN960C10L	* WASHER (REPLACES AN960JD10L)
12			50	50		ALS4-1032-130	* INSERT
13			2	2		ALS4-1032-225	* INSERT
20	1	1				D2571	SADDLE, FWD OUTSIDE
21	1	1				D2572	SADDLE, FWD INSIDE
22	1	1				D2573	SADDLE, AFT OUTSIDE
23	1	1				D2574	SADDLE, AFT INSIDE
24	8	8				AN4-51A	BOLT
25	16	16				D2570	BUSHINGS
26	8	8				MS21042L4	NUT (OR MS21042-4)
27	8	8				AN6-12A	BOLT
28	8	8				AN960JD616	WASHER
29	16	16				AN4-6A	BOLT
30	32	32				AN960JD416	WASHER
31	16	16				MS21042L4	NUT (OR MS21042-4)
32	4	4				D2747	SET SCREW
33	2	2				D3533-1	SET SCREW
40	1	1				D3407-041	TOW RING (REPLACES D2968-041)
41	1	1				D3456-1	WASHER
43	1	1				MS21043-4	NUT
44	2	2				D3417-5	WASHER
50					1	D3405-041	LUG ASSEMBLY (REPLACES D2736-1)
51					1	D3405-043	LUG ASSEMBLY (REPLACES D2736-3)
52					4	AN4C47A	BOLT
53					8	D2570	BUSHING
54					4	MS21043-4	NUT (OR MS21042-4)
60	2	2				D2876	SADDLE SPACER
61	2	2				D2877	SADDLE SPACER

*DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

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Revision: F

Date: 08.10.07

REFERENCE ONLY

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS D205-634 REV. F AND

INSTALLATION INSTRUCTIONS D204-635 REV. F

REF. TCCA STC SH96-88

REF. FAA STC SR00563NY

REF. EASA STC EASA.IM.R.S.01303

PUPOSE:

THE PARTS LIST OF INSTALLATION INSTRUCTIONS D205-634 REV. F AND D204-635 REV. F LISTS THE INCORRECT PART NUMBER FOR THE BOLT PROVIDED WITH D205-641-011 GROUND HANDLING KIT. THE CORRECT PART NUMBER FOR THE BOLT IS AN4C46A.

CHANGE:

THE PART NUMBER IN SECTION 5.0 OF D205-634 REV. F AND D204-635 REV. F AND SECTION 32.9 OF ICA-D204-635 REV. 3 IS AMENDED AS FOLLOWS:

5.0 PARTS LIST (D205-634 REV. F)

Item	634 -011	634 -015	634 -041	634 -045	641 -011	PART NUMBER	DESCRIPTION
	X					D205-634-011	SKIDTUBE INSTALLATION (STANDARD)
		X				D205-634-015	SKIDTUBE INSTALLATION (MODIFIED)
	1		X			D205-634-041	SKIDTUBE
		1		X		D205-634-045	SKIDTUBE
	1	1			X	D205-641-011	GROUND HANDLING KIT

IS:

52					4	AN4C46A	BOLT
----	--	--	--	--	---	---------	------

WAS:

52					4	AN4C47A	BOLT
----	--	--	--	--	---	---------	------

5.0 PARTS LIST (D204-635 REV. F)

32.9 PARTS LIST (ICA-D204-635 REV. 3)

Item	635 -011	635 -041	641 -011	PART NUMBER	DESCRIPTION
	X			D204-635-011	SKIDTUBE INSTALLATION
	1	X		D204-635-041	SKIDTUBE
	1		X	D205-641-011	GROUND HANDLING KIT

IS:

52			4	AN4C46A	BOLT
----	--	--	---	---------	------

WAS:

52			4	AN4C47A	BOLT
----	--	--	---	---------	------

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 10.11.26
CERT. NO.: SH96-88
ISSUE NO.: 3

A	NEW ISSUE (REF. CAR10-27)	MB	10.11.26
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		DSI 9536	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		P/N CORRECTION	NTS
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